

# Breville®

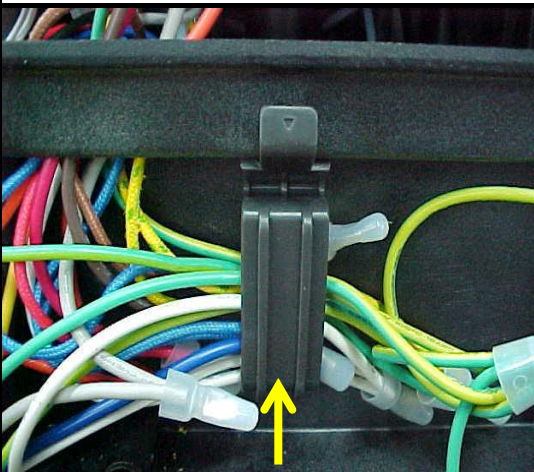
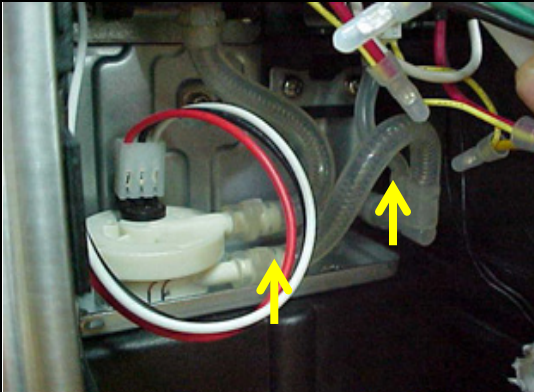
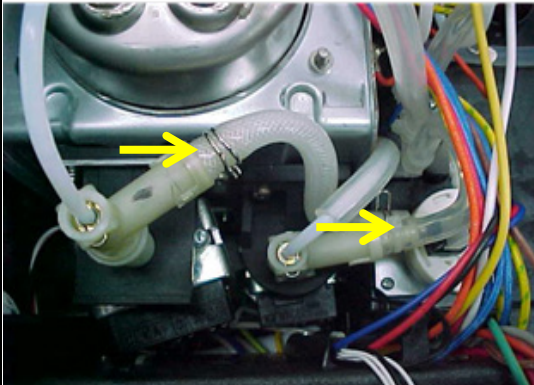
## BES980

### Replace Steam boiler

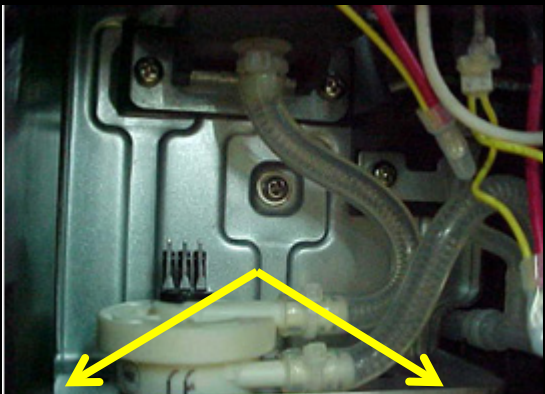
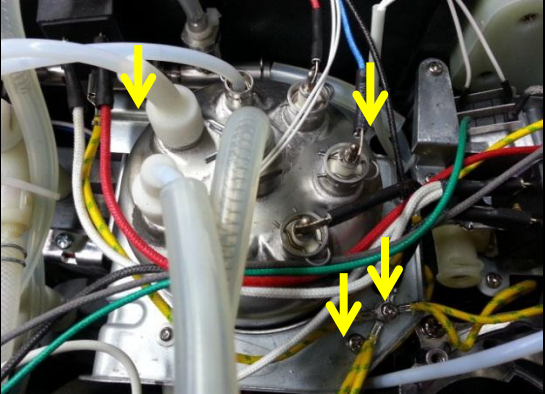
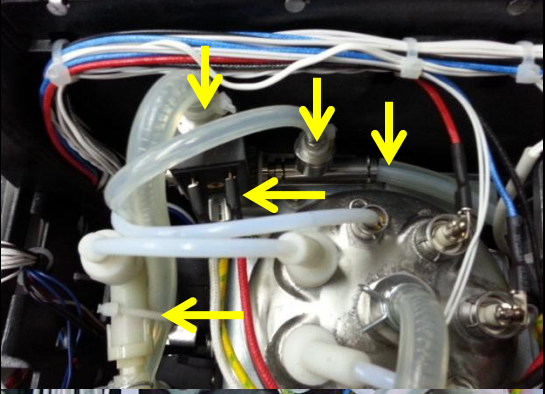
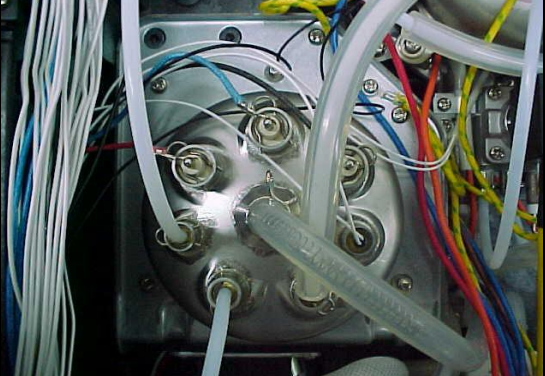


*This document is the property of Breville Group which contains confidential and propriety information and is a reference document to be used only by the intended recipient and not shared with other parties. No part of the information may be used or reproduced in anyway without the written consent of Breville Group*


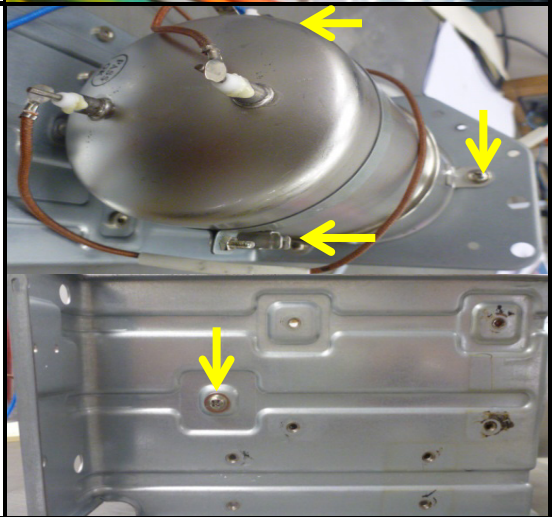
## **HOW TO REPLACE STEAM BOILER?**

1.	Follow Procedure "How to access De-scale valve". <b>(Only remove:- right hand side steam de-scale valve hose)</b>	
2.	Follow the procedure to access main PCB Except step 5 & 6.	
3.	Taking out saddle allows you more flexibility and room.	
4.	Remove inlet pipe to flow meter (large pump inlet) and inlet pipe to steam pump from either side.	
5.	Remove two hoses as indicated.	

*This document is the property of Breville Group which contains confidential and propriety information and is a reference document to be used only by the intended recipient and not shared with other parties. No part of the information may be used or reproduced in anyway without the written consent of Breville Group*

6.	<b>Remove 2 screws at the bottom of the frame.</b>	
7.	<b>Remove 3 screws and 1 earth point screw at the top of the frame.</b>	
8.	<ul style="list-style-type: none"><li>• <b>Remove solenoid valve connections,</b></li><li>• <b>Remove hose connections as indicated.</b></li><li>• <b>Remove cable tie as indicated.</b></li></ul>	
9.	<b>Remove all level probes Connection and NTC from the boiler.</b> <b>Note:-Mark correct positions before remove</b>	

*This document is the property of Breville Group which contains confidential and propriety information and is a reference document to be used only by the intended recipient and not shared with other parties. No part of the information may be used or reproduced in anyway without the written consent of Breville Group*

10.	<b>Cut steam boiler end connectors (brown and blue)</b>	
11.	<b>A. Pull the boiler assembly upwards. B. Remove 3 top screws from top side of frame. C. Remove 1 side screw from the frame to detach steam boiler from frame.</b>	
12.	<b>Reassemble: - Reverse the procedure from Step 11.</b>	

*This document is the property of Breville Group which contains confidential and propriety information and is a reference document to be used only by the intended recipient and not shared with other parties. No part of the information may be used or reproduced in anyway without the written consent of Breville Group*